



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3417-3

Job Sheet 178425



Part No: D3417-3

Job Qty: 30 ea

Part Name: Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/31/18

Job Tracking No:

Due Date: 6/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV F IPP Rev:A 05.10.19 New issue KJ/EC IPP Rev:B IPP Rev:C As per Rev D 08-07-09 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		6/8/18	0.00	0.00	Start Up Machining-2		
100	Doosan	30 pcs		6/8/18	0.00	1.74	Doosan		
120	QC	30 pcs		6/8/18	0.00	0.00	QC8		
130	Packaging	30 pcs		6/8/18	0.00	0.00	Packaging3-1		
140	QC21-SA	30 Ea		6/8/18	0.00	0.00	QC21		

Part Op Descriptions: 100 - 1-Turn as per Folio FA594 Rev: _____ & Dwg D3417 Rev: _____

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DAS
53
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELINR1.250	Delrin Round Bar 1.25" Color: Black	.8880 ft (.0296 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELINR1.250	1	20	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Washer	1.125inches + 0.030 - 0.000	1.155 1.125		
2	Washer	0.641inches + 0.008 - 0.001	0.649 0.640		
3	Washer	1.870inches ± 0.030	1.900 1.840		
4	Washer	0.260inches ± 0.010	0.270 0.250		
5	Washer	0.346inches ± 0.010	0.356 0.336		

DQA: _____ Date: _____

WORK ORDER NON CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order: _____	DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved
Part No. _____	
NCR No. _____	

Date : _____	Step #: _____
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Description Work Order Deviation

Date: 07/04/18



DART
 AEROSPACE
 Container No: S089188
 Part: D3417-3
 Job No: 178425
 Serial No/Batch: S089188
 Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: _____

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Approval				
Root Cause		FAULT CATEGORY		
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		
OTHER : _____				